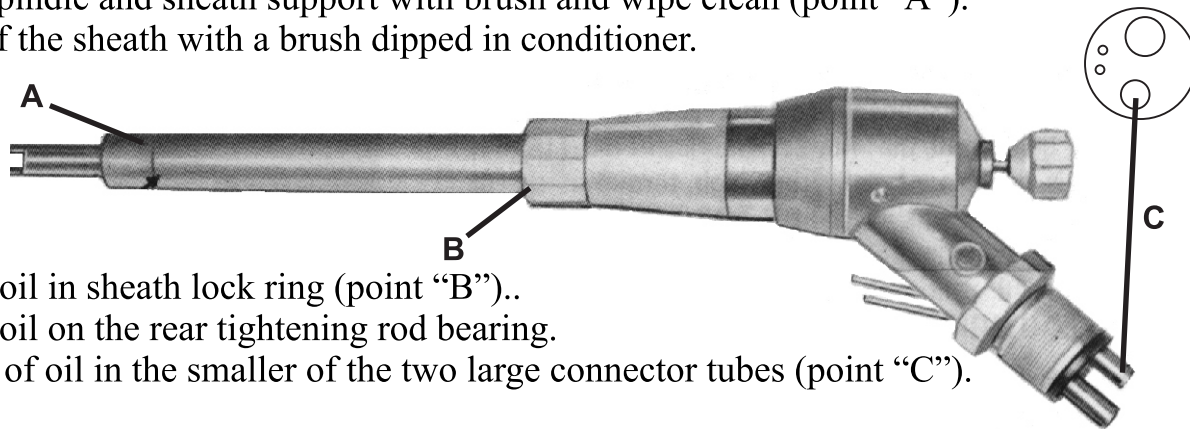


Cleaning and Lubrication Procedure for Midwest Tru-Torc

If your TRU-TORC is operated on a non-lubricated air line, the following instructions must be performed every day that your TRU-TORC is used. If your TRU-TORC is automatically lubricated, follow these instructions at least twice weekly.

CLEANING:

1. Clean outside of spindle and sheath support with brush and wipe clean (point "A").
2. Clean the inside of the sheath with a brush dipped in conditioner.



LUBRICATION:

1. Place one drop of oil in sheath lock ring (point "B")..
2. Place one drop of oil on the rear tightening rod bearing.
3. Place 2 to 3 drops of oil in the smaller of the two large connector tubes (point "C").

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